

**Part Number: PT276-6007B (PPO)
PT276-60070 (DIO)**

Kit Contents

Item #	Quantity Reqd.	Description
1	4	Wheel Lock
2	1	Key
3	1	Port Stuffing Pack w/ID Card
4	1	Cable Tie

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1	1	

Conflicts

--

Recommended Tools

Personal & Vehicle Protection	Notes
Safety Glasses	
Special Tools	Notes
None	
Installation Tools	Notes
Socket	22mm Deep Socket
Torque Wrench	Dial type or Digital (0-131N·m)
Wire Brush	
Pliers	With Side Cutter
Special Chemicals	Notes
None	

General Applicability

Factory Alloy

Recommended Sequence of Application







Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

-  **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.
-  **OPERATOR SAFETY:** Use caution to avoid risk of injury.
-  **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
-  **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.
-  **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.
-  **SAFETY TORQUE:** This mark indicates that torque is related to safety.



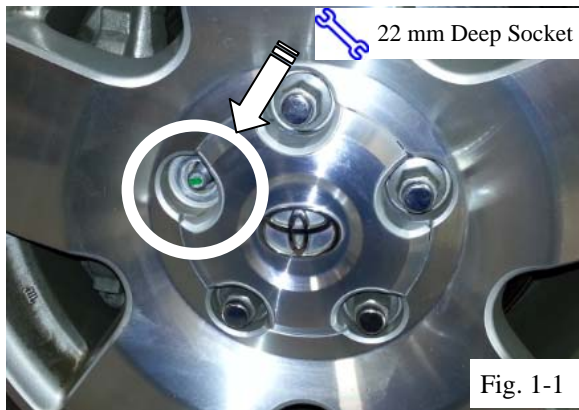
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Lexus dealer for a copy of this document.



1. Remove One Lug Nut.

- (a) Remove one lug nut from each wheel (Fig 1-1) and discard according to local scrap/recycle regulations.



- (b) If studs are dirty, clean with a wire brush prior to installing wheel locks. Use Safety Glasses while using wire brush.



2. Install Wheel Lock.

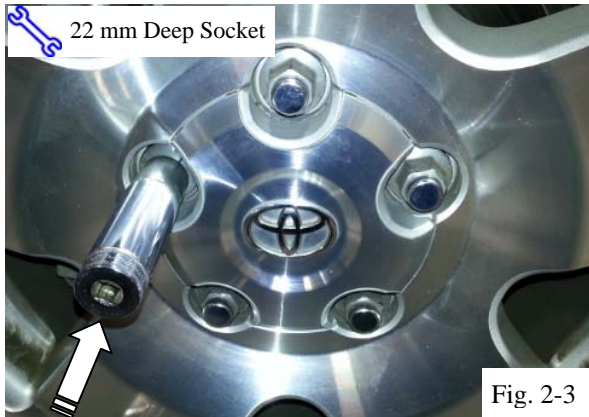


CAUTION: DO NOT USE IMPACT WRENCH TO INSTALL OR REMOVE WHEEL LOCKS.

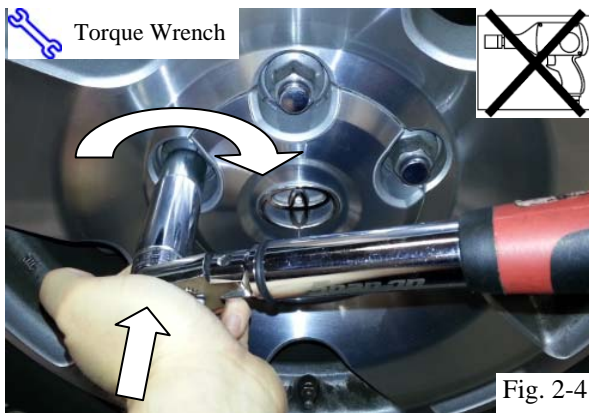
- (a) By hand, install a Wheel Lock on each wheel. (Fig. 2-1)



- (b) Take the key supplied in the wheel lock set. Place it on top of the wheel lock and turn until the patterns engage. (Fig. 2-2)



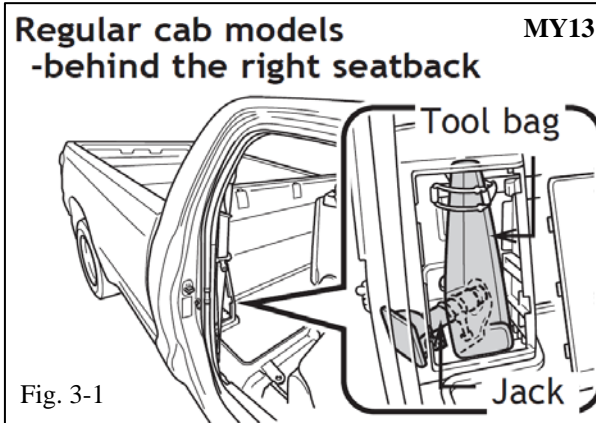
(c) Place the 22mm Deep Socket on top of the key. (Fig 2-3)



(d) Using a torque wrench and while applying pressure on the key, tighten the wheel locks to 131 N·m (97 ft·lbf). (Fig. 2-4)

STOP
CAUTION: DO NOT USE IMPACT WRENCH TO INSTALL OR REMOVE WHEEL LOCKS.

S Torque: 131 N·m (97 ft·lbf)



3. Key Storage.

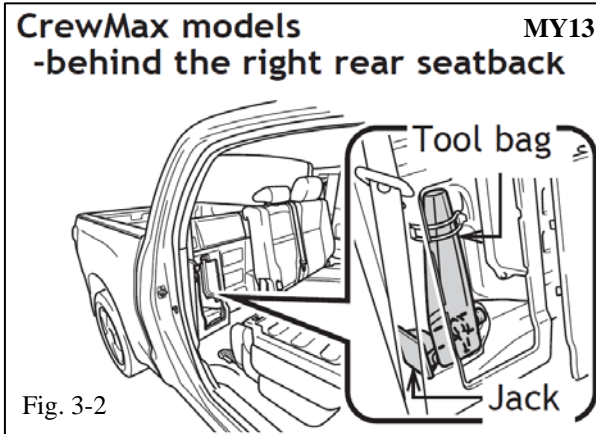
(a) Locate and remove the Tool Bag from behind the rear passenger seat.

NOTE: (Refer to Fig. 3-1, 3-2, 3-3, 3-4 for MY13. For all other years, refer to owner's manual.)

(b) Attach the key to the vehicle lug wrench using the cable tie. (Fig. 3-5)

(c) Pull cable tie tight with pliers and cut off excess with side cutters.

! (d) Place the lug wrench with the key attached in the tool bag and return to the storage area.



4. Complete the Installation.

! (a) Place all remaining paperwork in the glove compartment.

Procedure

Double cab models MY13
-under the right rear seats
without storage box

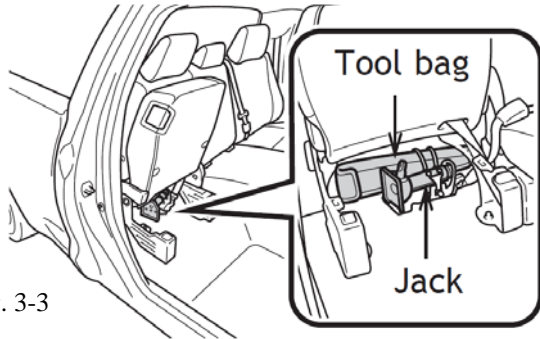


Fig. 3-3

Double cab models MY13
-under the right rear seats
with storage box

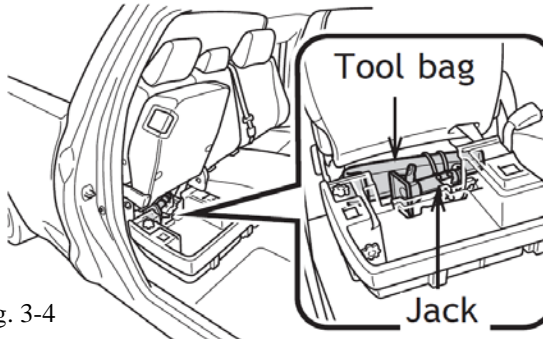


Fig. 3-4

CrewMax models MY14
-under the right rear seats
without storage box

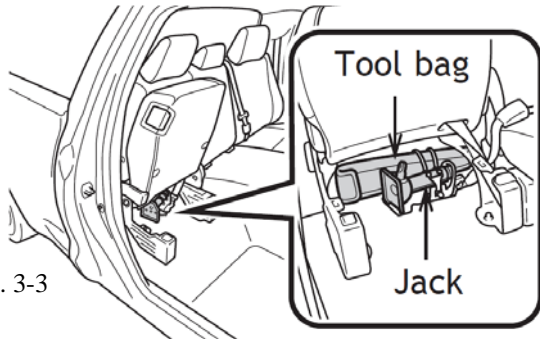


Fig. 3-3

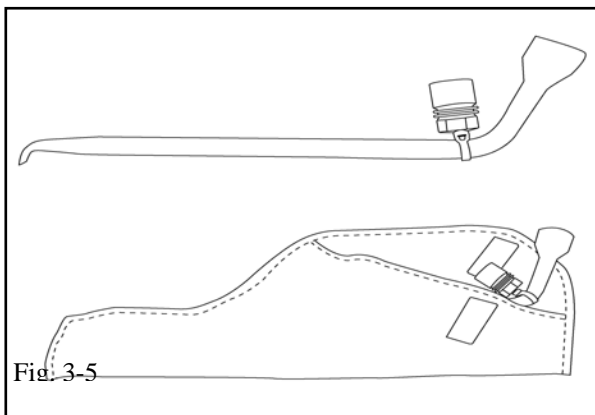




Fig. 3-5

TOYOTA TUNDRA 2007 - WHEEL LOCK

Checklist - these points **MUST** be checked to ensure a quality installation.

<p><u>Check:</u></p> <p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/> Correct part number has been installed</p> <p> <input type="checkbox"/> Wheel lock tightness</p>	<p><u>Look For:</u></p> <p>Verify part number on package</p> <p>Wheel locks have been installed at a torque of 131 N•m (97 ft•lbf). Verify process only, Check torque during installation.</p>
--	--

FOR TORQUE AUDIT PURPOSES ONLY

Description	Torque Range	Page #
1 x Wheel Lock x 4 wheels	 123-178 N•m (91-132 ft•lbf)	3
NOTE: Wheel Locks can only be audited at the time of installation.		

<p><u>Vehicle Appearance Check</u></p> <p><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</p>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process.</p> <p>(For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>
--	--